



ISSUE	DATE	NAME	DESCRIPTION
E	23-Apr-19	D. SEDDON	SEE SHEET 1
D	02-Apr-19	D. SEDDON	SEE SHEET 1
C	17-Sep-18	D. SEDDON	SEE SHEET 1
B	12-Apr-17	D. SEDDON	SEE SHEET 1
A	18-Jan-18	D. SEDDON	FIRST ISSUE

THE UNIVERSITY OF LIVERPOOL DEPARTMENT OF PHYSICS			
PROJECT ISOL-WP2			
TITLE INTERMEDIATE CHAMBER WELDED ASSEMBLY			
DRAWING NUMBER NP70-01-2195		ARRGT. DRAWING NP70-01-2238	
SHEET 2	OF 3 SHEETS	SCALE-	0.250 A0

UNLESS OTHERWISE SPECIFIED:-		METRIC SCREW THREADS TO BS3643 CLASS 6H/6g		DRAWING PRACTICE AND TOLERANCE INTERPRETATION TO BS308		WELDING SYMBOLS TO BS 499	
ALL DIMENSIONS IN MILLIMETRES		TOLERANCES UNLESS OTHERWISE SPECIFIED		MATERIAL	ST. STEEL	DRAWN	D. SEDDON
SURFACE TEXTURE VALUES IN MICROMETRES		MACHINED DIMS ±	0.25	SPEC	316LN	DATE	18-Jan-18
SURFACE TEXTURE TO BE		ANGULAR ±	0.151	TREATMENT	NONE	CHECKED	
REMOVE BURRS AND BREAK SHARP EDGES		DO NOT SCALE		FINISH	NATURAL	APPROVED	