



C	23-Apr-19	D. SEDDON	SEE SHEET 1
B	13-Apr-17	D. SEDDON	NOTE 5 ALTERED
A	18-Jan-18	D. SEDDON	FIRST ISSUE
ISSUE	DATE	NAME	DESCRIPTION
MODIFICATIONS			

UNLESS OTHERWISE SPECIFIED:- ALL DIMENSIONS IN MILLIMETRES				METRIC SCREW THREADS TO BS3643 CLASS 6H/6g		DRAWING PRACTICE AND TOLERANCE INTERPRETATION TO BS308		WELDING SYMBOLS TO BS 499		TITLE						
SURFACE TEXTURE VALUES IN MICROMETRES UNLESS OTHERWISE SPECIFIED				TOLERANCES UNLESS OTHERWISE SPECIFIED		MATERIAL		ST. STEEL		DRAWN						
SURFACE TEXTURE TO BE				MACHINED DIMS ±		SPEC		316LN		DATE						
MACHINE ALL OVER OR WHERE MARKED ✓				ANGULAR ±		TREATMENT		NONE		CHECKED						
REMOVE BURRS AND BREAK SHARP EDGES				DO NOT SCALE		FINISH		NATURAL		APPROVED						
PROJECT										ISOL-WP2						
PROJECT										THE UNIVERSITY OF LIVERPOOL DEPARTMENT OF PHYSICS						
DRAWING NUMBER										NP70-01-2481						
ARRGT. DRAWING										NP70-01-2480						
SHEET										2	OF	4	SHEETS	SCALE:-	0.500	A0