

- SCRATCHES AND INDENT
- DARESBURY
- DARESBURY
- IN ACCORDA ASTEC-VAC-0

DO NOT SCALE FINISH REMOVE BURRS AND BREAK SHARP EDGES

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SECTION D-D							
5 Т	O BE VACUL	JM SF	ALING WEI	DS UNI ESS			
S TO BE VACUUM SEALING WELDS UNLESS E STATED.							
JM SEALING SURFACES TO BE FREE FROM RADIAL S AND VISIBLE DEFECTS SUCH AS PITTING, CRACKS TATIONS.							
ESSEL IS TO BE MANUFACTURED TO Y LABORATORY SPECIFICATION ASTEC-VAC-QCD-spc-002							
ESSEL IS TO BE CLEANED IN ACCORDANCE WITH Y LABORATORY SPECIFICATION ASTEC-VAC-QCD-spc-003							
ESSEL IS TO BE TESTED TO A LEAK RATE <5e10^-12 mbar.l/s							
TGASSING RATE <5e10^-14 mbar.l/s/cm^2 ANCE WITH DARESBURY LABORATORY SPECIFICATION C-QCD-spc-004							
THE UNIVERSITY OF LIVERPOOL							
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	RACTICE AND TOLERANCE ATION TO BS308	WELDING	SYMBOLS TO BS 499		ISOL-WP2	WELDED ASSEMBLY	
RIAL	ST. STEEL	DRAWN	D.SEDDON		D DN 100 CF FLA	NGE VERSION	
MEN	316L	DATE CHECKED	11-Apr-18)-01-4250	ARRGT. DRAWING NP70-01-1747	
1	NONE	APPROVE	-	SHEET 1	OF 2 SHEETS		
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