



ISSUE	DATE	NAME	DESCRIPTION
D	23-Apr-19	D. SEDDON	SEE SHEET 1
C	02-Apr-19	D. SEDDON	SEE SHEET 1
B	17-Sep-18	D. SEDDON	SEE SHEET 1
A	10-Apr-18	D. SEDDON	FIRST ISSUE

THE UNIVERSITY OF LIVERPOOL DEPARTMENT OF PHYSICS			
PROJECT ISOL-WP2			
TITLE DSSSD WALL CHAMBER WELDED ASSEMBLY STANDARD DN 100 CF FLANGE VERSION			
DRAWING NUMBER NP70-01-4270		ARRGT. DRAWING NP70-01-2190	
SHEET 2	OF 2 SHEETS	SCALE-	0.250 A0

UNLESS OTHERWISE SPECIFIED:- ALL DIMENSIONS IN MILLIMETRES	METRIC SCREW THREADS TO BS3643 CLASS 6H/6g		DRAWING PRACTICE AND TOLERANCE INTERPRETATION TO BS308		WELDING SYMBOLS TO BS 499	
	TOLERANCES UNLESS OTHERWISE SPECIFIED	SPEC	MATERIAL	ST. STEEL	DRAWN	D. SEDDON
SURFACE TEXTURE VALUES IN MICROMETRES	MACHINED DIMS ± 0.25	316L	DATE	10-Apr-18		
SURFACE TEXTURE TO BE	ANGULAR ± 0.15°	TREATMENT	NONE	CHECKED		
MACHINE ALL OVER OR WHERE MARKED ✓	REMOVE BURRS AND BREAK SHARP EDGES	FINISH	NATURAL	APPROVED		